AFANAS'YEVA, A.L., kand.biol.nauk; BaYERTUYEV, A.A., kand.sel'skokhozyaystvennykh nauk; BAL'CHUGOV, A.V., kand, sel'skokhozyavstvennykh nauk; BELOZUROVA, H.A., agronom: BELOZOROV, A.T., kand.sel'skokhozvaystvarnykh nauk; MAKSIMENKO, V.P., agronom; HERNIKOV, T.V., doktor se. ta. khozyayatvennykh nauk; BOGOMYAGKOV, S.T., kand.sel'akokhozyayatve nykh nauk; VOLYHETS, O.S., agronom; BODROV, M.S., kand.sel'aktricte stvennykh nauk; BOGOSIAVSKIY, V.P., kand teknn.nauk; KHRUPPA. i.F. kand.tekhn.nsuk; VERNER, A.R., doktor biol.nsuk; VOZBUTSKAYA, A.Ye., kand.sel'skokhozyaystvennykh neuk; VOINOV, P.A., kand.sel'skokhozyaystvennykh neuk: VYSOKOS, G.P., kand.bicl.nank; GAIDIN, M.V., inzhenermekhanik; GERASIMOV, S.A., kand.tekhn.nauk; GORSHEHIH, K.P., dektor sel'skokhozysystvennykh nauk; YELEHEV, A.V., inzhener-mekhenik; GHRASKEVICH, S.V., mekhanik [deceased]; ZHARIKOVA, L.D., kend.sel'skikhozysystvennykh nauk; ZHEGALOV, I.S., kand.tekhn.nauk; ZIMINA, Ya.A. agronom; BARANOV, V.V., kand.tekhn.nauk; PAVLOV, V.D.; IVANOV, V.X., kand.sel'skokhozyaystvennykh nsuk; KaPIAH. S.M., kand.sel'skokhozyaystvennykh nauk; KATIN-YARTSEV, L.V., kand.sel'skokhozysystvennykh nauk; KOPYRIN, V.I., doktor sel'skokhozyaystvennykh nauk; KOChakGib, A.Ye., kand, sel'akokhozyayatvennykh nauk; KOZHEVNIKOV, A.R., kand. sel'skokhozyaystvennykh nauk; KUZNETSOV, I.N., kand.sel'skokhozyaystvennykh nauk; LAMBIN, A.Z., doktor biol.nauk; LEONT'YEV, S.I., kand.sel'skokhozyaystvennykh nauk; MAYBORODA, N.H., kand.sel'skokhozyaystvennykh nauk: MaKAROVA, G.I., kand.sel'skokhozyaystvennykh nauk: HEL'HIKOV, G.A., inshener; ZHDANOV, B.A., kand.sel'skokhozyaystvennykh nauk; MIKHAYLERKO, M.A., kand.sel'skokhozvaystvennykh nauk; MAGILEVISEVA, B.A., kand.sel'skokhozyaystvennykh nauk;

(Continued on next card)

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AFANAS' YEVA. A.L... (continued) Card 2. HIKIPOROV, P.Ye., kand. sel'skokhozyaystvennykh nauk; HEHASHEV, H.I., lesovod; PERVUSHIMA, A.M., agronom; PLOTHIKOV, M.A., kand.biol.mauk; L.G.; kand.sel'skokhozysystvennykh nauk; PAVLOV, V.D., kand.tekhn. nauk; PRUTSKOVA, H.G., kand.sol'skokhozysystvennykh nauk; GURCHENKO. V.S., agronom; POPOVA, G.I., kand. sel'skokhozyayetvennykn nauk; PORTÝANKO, A.F., agronom; RÚCHKIN, V.N., prof.; RUSHKOVSKIY, T.V. agronom; SAVITSKIY, M.S., kand.sel'skokhozyaystvennykh nauk; BOLDIN, D.T., agronom; NESTEROVA, A.V., agronom; SERAFIMOVICH, L.B., kend. tekhn.nauk; 5MIRHOY, I.H., kand.sel'ekokhozyayatvennykh nauk; SHREBRYANSKAYA, P.I., kand.tekhn.nauk; TOKHTUYAV, A.V., kend. sel'akokhozyaystvennykh nauk; FAL'KO, O.S., iznh.; FEDYUSHIN, A.V., doktor biol.nauk; SHEVLYAGIN, A.I., kand.sel'skokhozyaystvennykh nauk; YHEROV, V.A., kand. sel'skokhozyaystvennykh nauk; YAKHTEHFEL'D, P.A. kand.sel'skokhozyaystvennykh nauk; SEMMHOVSKIY, A.A., red.; GOR'KOVA, Z.D., tekhn.red.

[Handbook for Siberian agriculturists] Spravochnaia kniga agronoma Sibiri. Hoskva, Gos. izd-vo sel'khoz. lit-ry. Vol.1. 1957. 964 p. (Siberia--Agriculture) (MIRA 11:2)

DERISOV, Pavel Stspanovich, kand. sel'khoz. nauk; MAMONOV, Nikolay
Nikolayevich, kand. sel'khoz. nauk; TUFENGV, Vasiliy
Alekceyevich, kand. sel'khoz. nauk; BÖRDERINA, L.A., red.;
LEVINA, L.G., tekhn. red.

[What are the advantages of green fallowing] Chto daiut zaniatye pary. Moskva, Rossel'khozizdat, 1963. 69 p.

(MIRA 17:3)

YUFFROV, Vacility Alaksavavich, kand. sel'khoz. nauk, st. nauchn. sotr.; FEDOROVA, Yu.A., red.

[Subsurface tillage] Bezotval naia obrabotka pochvy. Moskva, Rossel'khozizdat, 1965. 85 p. (MIRA 19:1)

1. Sibirskiy nauchno-issledovatel'skiy institut sel'skogo khozyaystva (for Yuferov).

ACCESSION NR: AT4036071

s/2781/63/000/003/0283/0294

AUTHORS: Borovik, Ye. S.; Busol, F. I.; Yuferov. V. B.; Skibenko, Ye. I.

TITLE: Investigation of supersonic jet of carbon dioxide as a target for charge exchange of ions

SOURCE: Konferentsiya po fizike plazmy\* i problemam upravlyayemogo termoyadernogo sinteza. 3d, Kharkov, 1962. Fizika plazmy\* i problemy\* upravlyayemogo termoyadernogo sinteza (plasma physics and problems of controlled thermonuclear synthesis); doklady\* konferentsii, no. 3. Kiev, Izd-vo AN UkrSSR, 1963, 283-294

TOPIC TAGS: supersonic gas flow, gas jet, charge exchange, magnetic trap, cryogenic treatment, carbon dioxide, condensation

ABSTRACT: The described investigation is one of the stages of research done by the authors to develop a hydrogen-cooled magnetic

Cord 1/5

# ACCESSION NR: AT4036071

trap and produce intense beams of fast neutral hydrogen or deuterium atoms. On the basis of cryogenic methods developed at the author's institute, it is proposed to use as charge-exchange targets supersonic jets of gases such as CO2, N2, O2, Ar, and H2 flowing in vacuum and completely condensed on a cooled surface (78K). The experiments reported were made with carbon dioxide. The main parameters of a supersonic jet of this gas are first derived, after which the experimental setup, the test procedures, and the results are described. The investigations give grounds for assuming that in spite of the fact that the gas was not fully condensed and that an inverse flux of CO, molecules was observed, the use of carbon dioxide as a charge-exchange medium is feasible particularly if the purity of the gas and the pumping-on rate are increased. The possibility of the maximum amounts of carbon dioxide that can be frozen or the condenser and the possibility of constructing a closed-cycle system are also discussed. Future experiments are planned at ascertaining the possible use of other gases and deeper cooling. "The authors thank

Cord 2/5

#### CIA-RDP86-00513R001963120001-8 "APPROVED FOR RELEASE: 03/15/2001

ACCESSION NR: AT4036071

Ya. M. Fogel', D. V. Pilipenko, and S. G. Konovalov for measuring the capture cross section and electron loss of fast protons and hydrogen atoms in CO2." Orig. art. has: 4 figures, 7 formulas, and 1 table.

ASSOCIATION: None

SUBMITTED: 00

DATE ACQ: 21May64

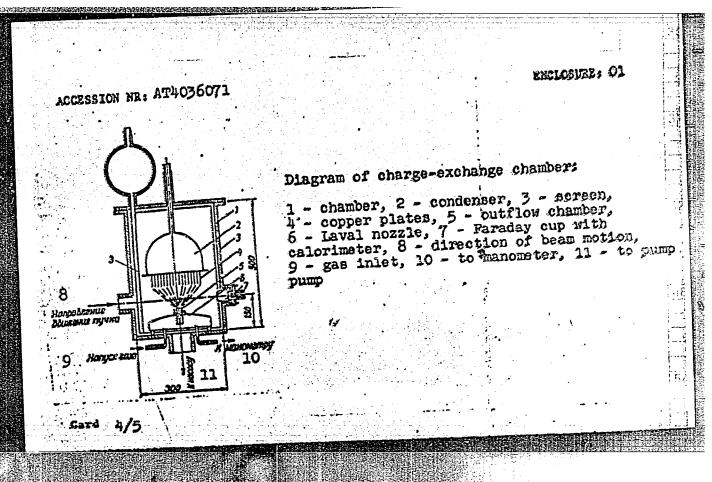
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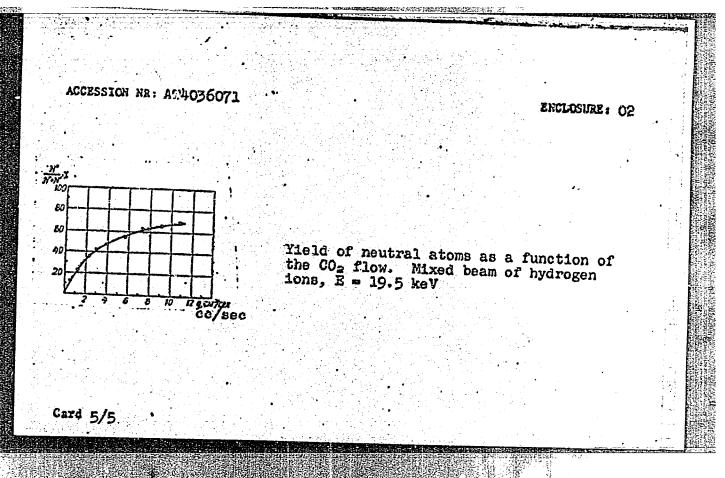
SUB CODE: ME, NP

NR REF SOV: 007

OTHER: 003

Card 3/5





ACCESSION NR: AT4036072

S/2781/63/000/003/0294/0299

AUTHORS: Borovik, Ye. S.; Busol, F. I.; Yuferov, V. B.

TITLE: Investigation of supersonic jets of nitrogun and argon

SOURCE: Konferentsiya po fizike plazmy\* i problemam upravlyayemogo termoyadernogo sinteza. 3d, Kharkov, 1962. Fizika plazmy\* i problemy\* upravlyayemogo termoyadernogo sinteza (Plasma physics and problems of controlled thermonuclear synthesis); doklady\* konferentsii, no. 3. Kiev, Izd-vo AN UkrSSR, 1963, 294-299

TOPIC TAGS: supersonic gas flow, gas jet, charge exchange, magnetic trap, cryogenic treatment, argon, nitrogen, vacuum technique

ABSTRACT: This is a continuation of a companion paper (Accession Nr. AT4036071), except that the gases tested were argon and nitrogen, and the condenser was cooled to hydrogen temperature (20.4K). In addition, in the present setup it was possible to protect the working

Cord 1/3

# ACCESSION NR: AT4036072

volume of the trap against the entry of jet molecules by an "absolutely black" channel, constituting a tube cooled to low temperature. The experiment demonstrated the feasibility of the use of hydrogen cooling for the development of supersonic gas target jets, and that no additional technical problems arise in this connection; in fact, the vacuum can be improved somewhat. The experiments have also shown that tubes which are cooled with liquid hydrogen or liquid helium are practically "absolutely black" to the molecules of all gases with sufficiently low vapor tension at the corresponding temperature. It is suggested that in conjunction with effective pumping methods this method of protection will find application in thermonuclear and other devices where large pressure drops are necessary in high or superhigh vacuum. Orig. art. has: 3 figures, 2 formulas, and 1 table.

ASSOCIATION: None

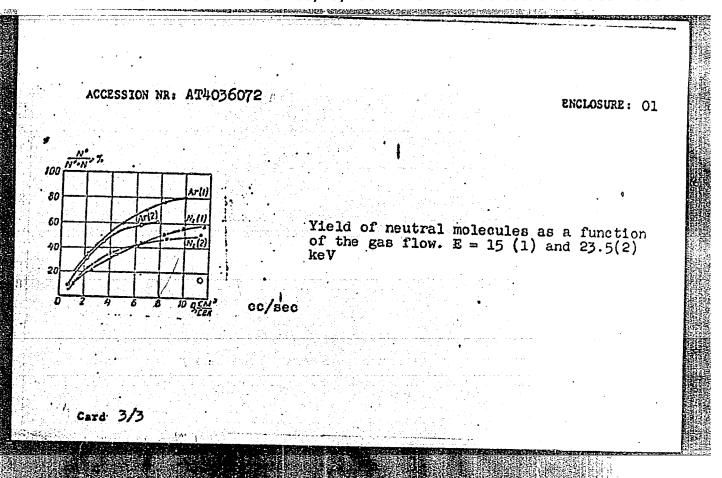
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DATE ACQ: 21May64 ENCL: 01

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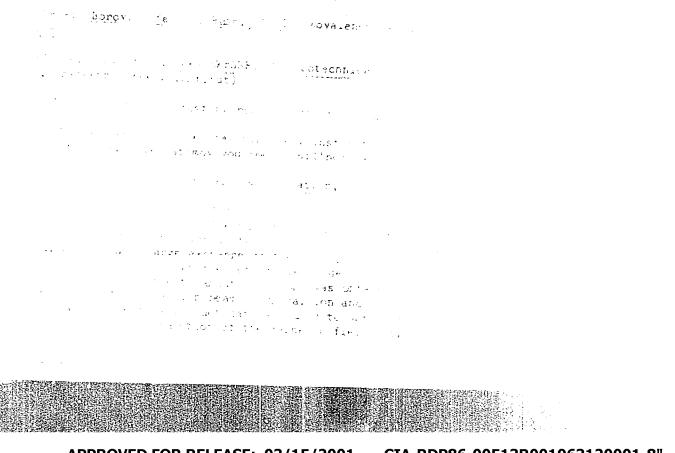


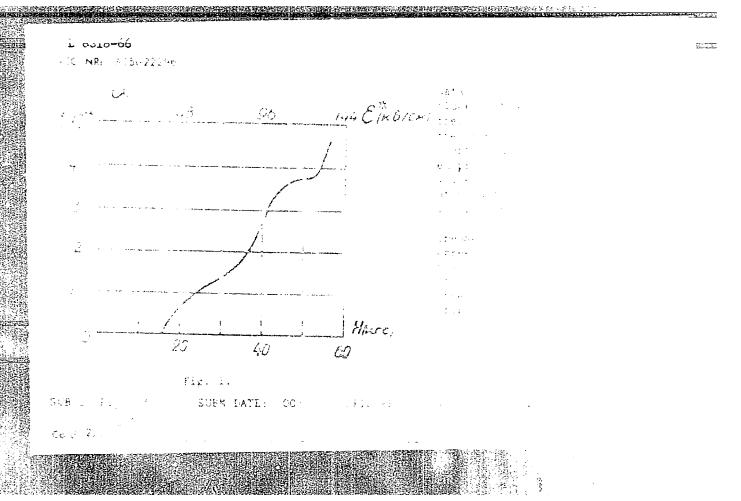
William: Loroval	.,Ye.S.; Busol,F.I.; Yufor	ov.V.E.; Skibenko.Ve.I.	
TITLE: Investi charge exchange	gation of a supersonic carbo	on dioxide jet as a target for ionic	
COURCE: Zhurnal	l tokhnicheskoy fiziki, v.3	3, no.3, 1983, 973-981	
OPIC TAGS: hig	th enorgy neutral beam , cho	arge exchange target , CO2, H, hydrogen	
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1 18483-63 Accession NR: Apscossio			
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この3つれ上のも、「キャーコー))が実践では、1/20のログーニの存储でもあるとなって、1/20で ACC MR. AT CLEAS LOUGH . . . . . POURCE THE AUTHOR: Yufeniv, V. B.; Kovalenko, V. A., Sribenko, Ve CRC - Academy - E Colences White Physicatechnic Fiziro-ternnioneskiv Institut) Title Colette nic hydrogen stream in a vacuum SOURCE: AN UmrssR. Fiziko-tekhnicheskiy institut for Sverstravickasi struya vodoroda v vakuume, 194 TOPIC TAGS: supersonic flow, particle beam, believes; APPROVED A crief discussion of the need for and server trager stream a means of new rayogenic technique. experimental conditions are described in earlier lains problem is the amount of meet transfer from the problem tre rather. It is one order higher than that measure on and we lit was found that the pressure of the t ow sports of alone but also by the large temperature be. In and the surfaces in contact with the street. success Souly used for the charge exchange software than for neutral insection techniques in the procession assets .gure. SUB CODE: 207 SUBM DATE: 00/ ORIG RET: Card 10

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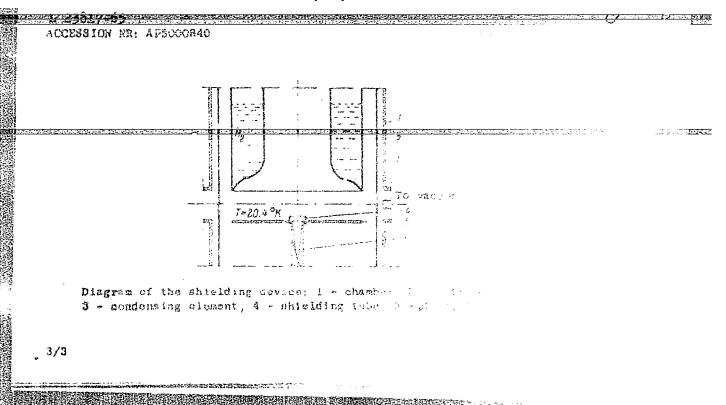
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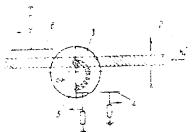
development of the device described in the present paper. The system gramed in the Enclosure. The tests were carried out on the setup as monitioned studies. As before, the vacuum was measured by means of a tion gage located in a blind branch off the charge exchange chamber of 150 mm from the nozzle. The results of test runs with different rescents and then with different heights of the shielding tube of



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1 24047-00 ACC NR ATSOLD842

A lattery of capacitors. The cuilds, time for each of a long auch in the center of the gap between the analysis reduction in the field at a radius of line and that the reduction in the field at a radius of line and the training region atoms was produced by charge exclusion that the of carpon dioxide from on a surface that is exchange target was 0.9 meters from the axis of the substitute particles ionized in the central region of the interpol was determined by simultaneously measuring the collectors and the central and the two other collectors about spect to the least and to the two other collectors about



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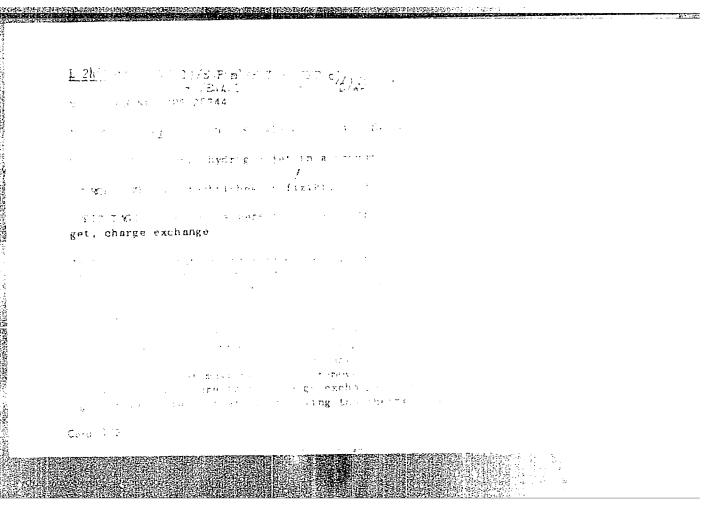
1 24047-6r ACC NR NT6008842

mutual crift is the nonhomogeneous field only for the case rilogauss. In the case of weaker fields, some of the ininclident on the imput and output collectors and when the LOW 12-15 kilogauss) not one of the particles ionize to reach the central collector. A surve is given showing to in the central region of the field as a function of fig. tween this curve and the data in the literature on toric. for individual levels of the hydrogen atom with a given to shows that at me with n = 9 are ionized in magnetic field 32 to 52 Allogauss. Ionization of atoms with n = 8 tarr tields. Even in extremely scromy fields, a continued to y in  $H_{\star}$  . In some experiments the current through the subject than could have been expected for residual gas innumber derable number of hydrogen atoms may have been excited to mean free path of several centimeters in strong paration fig. ort 3 figures. 1.85

SUB CODE: 20/ SUBM DATE: 200ct65/ ORIG REF; 004/ OTH REF: 005

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ERT(d)/ENT(1)/ENP(m)/ENT(m)/EBC(k)-2/EPF::
    ALC NR ATGODESHIS IJF(c) JD/MY/CS/AT/CS/AT/CS
     . Jo F. Yufercy, V. B.; Xovalenko, V. A.; Skiberxo, Ye
      rå: none
  Illia. A supersonic hydrogen jet in a vacuum
   STOPCH. AN UkrSSR. Magnitnyye lovushki (Magnetic track
  2.1-3-2.5
  TOPIC TAUL supersonic flow, hydrogen plasma, empogenies.
  MESTRACT Experiments are conducted on the use of cryon-
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                       era to the presentations when the thermal leads are taken.
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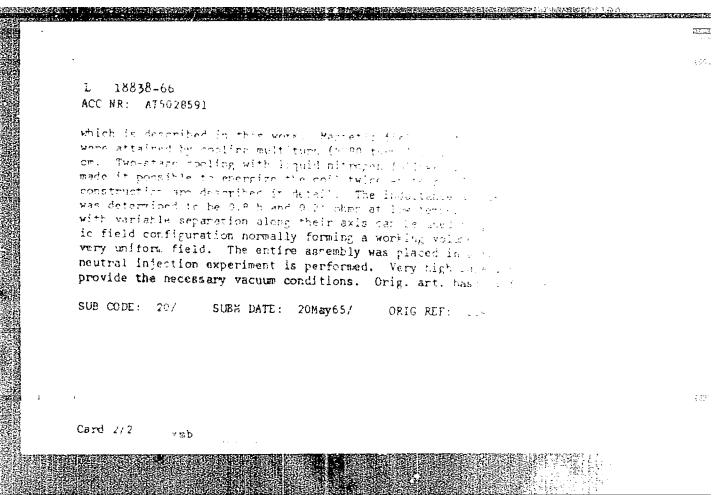
considerable temperature drop between the liquid higher to considerable temperature drop between the liquid helical as ser. The experimental data show that a supersonic tetraggic exchange of intense ion beams in installations where a helical petion of fast neutral hydrogen or deuterium atoms. Once SUB CODE: 20/ SUBN DATE: 200ct65/ ORIG REF- 19/



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   ACC NR: ATT 78591
                                                                                                                                                                         SOURCE CODE:
   AUTHOR: Borovik, Ye. S., Busch, F. I., Kovalenko, V. F.
   ie. L.
   ORG: none
                                                                                                                                                 12 to 3 to 10 of 1
   TITLE: Ragnetic trap with a strong magnetic field
SOURCE: Fonferentsiva po fizire plazmy i probleman urconsinteza. 4th, Kharkov, 1963. Fizika plazmy i probleman urconsinteza.
   cintera (Physics of plasma and problems of controlla...
   dokladi konferentsii, no. 4. Kiev, Naukova dumaa, 1995.
 TOPIC TATTE strong magnetic fiel', pagnetic tran, i. . .
  gen. Highlid hydrogen, magnetic mirror, charge exchange exchange.
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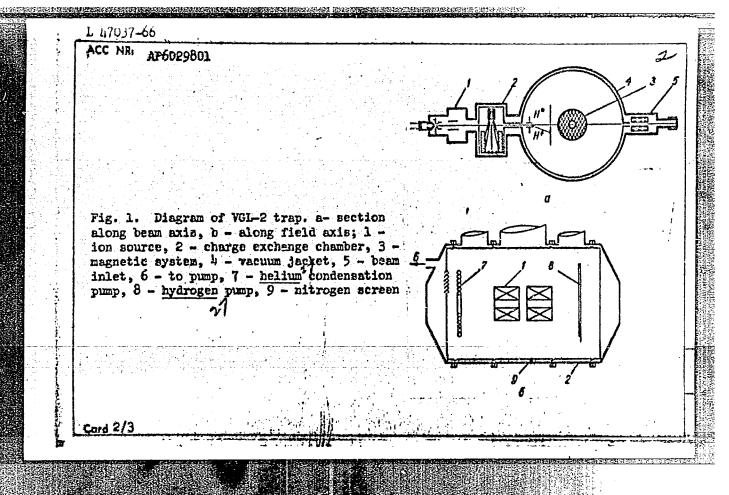
ACC - VESCOAR 94 1. 1. 1941: Busel, F.I., Yuferov, V.B. to Par Apotestaical Institute, AN UkrSSR, Klast kov (Tara) W Proside TIPLE A new method for persons out hydrogen ich a R. - Primad cekhnicheskoy fiziki, v. 36, m. b., lesmaging the assessment pump, hydrogen cachem directed absences tick of the bear found that a deposit of earlier The state of the s and the probent paper there were tendenen and a company of the second Then the constant to had been purposed exhaust the constant 2 of  $10^{\circ}$  cm for  $10^{\circ}$ solution mean gred to the training the equivariant property  $({\rm condense})$  . With a condition of condense to correspond to  $({\rm condense})$ possibly wis its commentration of high in the Cognition product was it the equilibrium products at 20.45 and 5200 -12

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and a temperature of 10 K It was 5 x 1 <sup>-7</sup> mm H. The sm do.
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L 1,7037-66 EWT(1)/EWT(m)/EWP(t)/ETI IJP(c) AT/JD
ACC NR. AP6029801 , BOURGE CODE: UR/0089/66/021/002/0130/0131
AUTHOR: Borovik, Ye. S. (deceased); Busol, F. I.; Glasov, B. V.; Kovalenko, V. A.; Skibenko, Ye. I.; Yuferov, V. B.
ORG: none  B  TITLE: VGL-2 cryogenic magnetic trap
SOURCE: Atomnsya energiya, v. 21, no. 2, 1966, 130-131  **MACAFFIC. TRAP DEVICE**  TOPIC TAGS: **Magnetic trap, hydrogen plasma, deuterium, plasma heating, plasma injection, cryogenic liquid cooling/VGL-2 magnetic trap of vice.  ABSTRACT: Since one of the means of producing a hot plasma is to inject intense teams of fast neutral hydrogen or deuterium atoms into a magnetic field, where they can be ionized, the authors describe the processes accompanying the filling of a small magnetic trap in which a strong magnetic field is produced. (Fig. 1) The trap differs from earlier designs in that the strong magnetic field up to (105 kG) is produced by a copper coil cooled with liquid nitrogen which is also used to cool the outside of the vacuum chamber and thus permits a vacuum as low as ~ 5 x 10-10 Torr to be maintained in it. An Ardenne type source is used for the hydrogen-ion beam, the charge exchange being in a supersonic CO <sub>2</sub> stream condensed on a surface cooled to 20.4%. The fraction of the neutral beam ionized in the wording region of the chamber
Cord 1/3 UDC: 533.9



ACC NR AP6036036

SOURCE CODE: UR/0057/66/036/011/2042/2050

AUTHOR: Yuferov, V.B.; Busol, P.I.

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ORG: none

TITLE: Investigation of the sorption of hydrogen and neon on solidified gases

SOURCE: Zhurnal tekhnicheskoy fiziki, v. 36, no. 11, 1966, 2042-2050

TOPIC TAGS: sorption, hydrogen, neon, solid state, gas, carbon dioxide, alcohol, benzene, water, nitrogen, argon, high vacuum pump, absorption pump

ABSTRACT: This paper is devoted mainly to an experimental investigation of the sorption of hydrogen on solid carbon diexide at temperatures from 14 to 20° K. The sorption of hydrogen and neon on carbon dioxide, alcohol, benzene, water, nitrogen, and argon was also investigated. The sorbent was condensed on the surface of a 22.5 cm diameter copper sphere cooled with liquid hydrogen and mounted within a 100 liter vacuum chamber. In some of the experiments the working volume of the chamber was shielded from the walls by a surface cooled to 78° K. When the shield was employed a limiting vacuum of 2 x 10-9 torr could sometimes be achieved. The sorbent was admitted in gaseous form and condensed on the cold sphere before the shield was cooled. Measured quantities of the sorbate were subsequently admitted and the consequent pressure changes were observed with Pirani and ionization gages. The quantity of sorbed hydrogen at a given temperature and pressure was found to be proportional to

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UDC: 537.525; 541.183

#### ACC NR: AP6036036

the quantity of carbon dioxide sorbent. Sorption isosteres were recorded and sorption isotherms were calculated from them. The isotherms were similar in shape to Langmuir isotherms for monomolecular adsorption but correspond to large areas of the sorbent. It is concluded that at saturation (not reached in the experiments) there is one molecule of hydrogen for every two or three molecules of carbon dioxide. The heat of sorption of hydrogen on condensed carbon dioxide was 1400 cal/mole at a sorbed hydrogen concentration of 0.4 mole percent and decreased to 700 cal/mole at a concentration of 11.5 mole percent. The heat of sorption of meon on carbon dioxide was somewhat lower than that of hydrogen. Of the other sorbents investigated, those with complex polyatomic molecules were also efficient sorbents, and nitrogen and argon were not. Pumping speeds and sticking probabilities were obtained from the observed rates of pressure decrease. The maximum sticking probability of hydrogen on carbon dioxide at 140 K was 0.45, and the sticking probability decreased very slowly with increasing concentration of sorbed hydrogen. On carbon dioxide at 20.40 K the maximum sticking probability was 0.42 hydrogen and 0.1 for meon. It is concluded that the investigated sorption process is physical in nature and that the hydrogen and neon are sorbed on the same centers, the difference between their sorption isotherms being due only to the difference between their heats of sorption. The authors will discuss in enother paper the application of the investigated sorption; process to pumping of hydrogen and neon in ultrahigh vacuum systems. The authors thank Ye.S. Borovik for discussions and

for advice concerning the preparation of the paper. Originat, has: 7 formulas and 7 figures.

SUB CODE: 20/

SUBM DATE: 15Nov65/ ORIG. REF: 005/ OTH REF:

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Card 2/2

FLOW THEN INF

ACCESSION NR: ARLIOILILT

\$/0137/63/000/012/0037/0037

SOURCE: RZh. Metallurgiya, Abs. 12D224

AUTHOR: Rogov, M. B.; Yuferov, V. M.; Goncharvo, I. A.; Lagutina, H. V.; Prikhodchenko, G. M.; Pechennikova; I. S.; Prudkova, R. A.

TITLE: Experience in making cold-rolled pipes from EP38, EP39, and ET343 ferritic-martenaitic steels

CITED SOUNCE: Sb. Proiz-vo trub. M., Metallurgizdat, vy\*p. 7, 1963, . - .:

TOPIC TAUS: Ferritic martensitic steel, steel pipe cold rolling, steel pipe cold drawing

TRANSLATION: The following combusions were reached on the basis of industrial experience in producing the indicated pipes: (1) In order to obtain a matter factory surface of cold-rolled and cold-drawn pipes with a wait thickness made from EP38 and EP39 steel, the tube clanks should be turned and brief Turning of blanks from EP38 and EP39 steel for tubes with a well thickness of

Card 1/2

#### CIA-RDP86-00513R001963120001-8 "APPROVED FOR RELEASE: 03/15/2001

ACCESSION NR: ARHOLILLY

1 mm can be replaced by the usual repair by means of files. (2) The heat treatment of hot-rolled pipes from EP38, EP39, and EI993 steel should be carried out by annealing prior to cold deformation. A. Leont yev.

DATE ACQ: 09Jan6h

SUB CODE: ML

Card 2/2

OSTRENKO, V.Ya.; YUFEROV, V.M.; GEYKO, I.K.; TYR, V.R.; OSION, N.A.; CHEMERINSKAYA, R.I.; VIL YAMS, O.S.; LAGUTINA, R.V.

Pipe production from new heat-resistant ferritic-martensitic steels. Stal' 23 no. 3:258-263 Mr '64. (MIRA 17:5)

1. Ukrainskiy nauchno-issledovatel'skiy trubnyy institut, Pervoural'skiy novotrubnyy zavod i Nikopol'skiy yuzhnotrubnyy zavod.

- 1. MUFEROY, Eng. V.M.
- 2. USSR (600)
- 4. Saws
- 7. Technology of production and quality of saws. Les. prom. 12 no. 12; 1952

9. Monthly List of Russian Accessions. Library of Congress, Manch 1953. Unclassified.

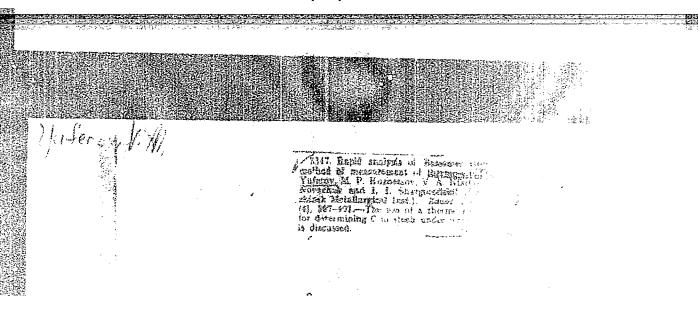
YUFEROV, V. M.

Tempering

Herdening of the teeth of band naws.,
Stan., i instr., 23, no. 4, 1952

Monthly List of Russian Accessions, Library of Congress, November 1952, UNCLASSIFIED

Dissertation: Thermic Processing of Steel Strips for Saw Manufacture. Cand Tech Sci, Gor'kiy Polytechnic Inst, Gor'kiy 1953.				
so:	Referativnyy Zhurnal, No. 5, Dec. 1953, Moscow, AN USSR (NYZHANA)			
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MOLOTKOV, L.F.; YUFEROV, V.M.; KRYZHANOVSKIY, A.L.; SHAFRAN, I.K.; BORTUHOV, Ye.M.; SOROCHAN, N.G.; MADZHAR, N.I.; VOROB'YEV, A.F.

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Investigating pressures during the rolling of universal strips.

12v.vys.ucheb.zav.; chern.met. 5 no.4:76-81 '62. (MIRA 15:5)

1. Dnaprodzerzhinskiy metallurgicheskiy institut i Zavod im. F.E.Dzerzhinskogo. (Rolling (Metalwork)) (Pressure)

VOLKOVITSKIY, G.I., dotsent, kand. tekhn. nauk; PISHCHIKOV, G.P., inzh.; YUFEROV, V.M., dotsent, kand. tekhn. nauk; DZYUBA, M.I., inzh.; SAY, N.F., inzh.; Prinimali uchastiye: SURZHIKOV, V.A., inzh.; KOVALEVA, A.D., inzh.; TKACHENKO, A.V., inzh.; KIRVALIDZE, H.S., inzh.; GLADKIKH, D.V., inzh.; YESAULOV, A.T., inzh.

Characteristics of producing large-diameter pipe of Kh18N12M2T steel. Stal' 22 no.6:532-535 Je '62. (MIRA 16:7)

1. Yuzhnotrudnyy zavod (for Surzhikov, Kovaleva, Tkachenko, Kirvalidze, Gladkikh, Yesaulov).

(Pipe, Steel) (Rolling(Metalwork))

ACCESSION NR: AR4041538

S/0137/64/000/004/D041/D042

SOURCE: Ref. zh. Metallurgiya, Abs. 4D248

AUTHOR: Ostrenko, V. Ya.; Yuferov, V. H.; Geyko, I. K.

TITLE: Mastering production of pipes from stell 12Kh652H

CITED SOURCE: Sb. Proiz-vo trub. Vy\*p. 11. M., Metallurgizdat, 1963, 7-9

TOPIC TAGS: pipe, pipe production, rolling, heat treatment/12Kh6S2M steel

TRANSLATION: In the development of production technology of pipes from steel 12Xh5S2H there was investigated metal of pipe billets of composition (%): C, 0.12; Si, 1.53; Cr, 5.12; Mn, 0.38; Mo, 0.70; Nb, 0.25; Ni, 0.25; S, 0.014; P, 0.015. Billets had diameter 85 millimeters and length 900-1000 millimeters. Experiments for piercing were conducted on the laboratory piercing mill of the Ukrainian Scientific Research Institute of Pipes. Rolls of the mill had in pressing a diameter of 140 millimeters and angle of entrance and output comes of 3°30'. There were rolled test pieces of diameter 35 millimeters and length 90

Card 1/3

APPROVED FOR RELEASE: 03/15/2001

CIA-RDP86-00513R001963120001-8"

millimeters. For comparison there were pierced also test pieces of Steel 10. During rolling they measured the load on the motor of the piercing mill and pressure of metal on the roller; temperature of heating was determined by a control piece with a thermocouple. During pressing in the 16% press, a cavity was uncovered at all rolling temperatures; with increase of temperature dimensions of the cavity decreased, which corresponded to results of twisting tests. During pressing of 10%, openings of the cavity were not observed. Proceeding from given data, the temperature of piercing was selected within 1220-1250°. Rolling of pipes was produced on automatic installation 140 with a roller-type piercing mill. Before piercing, billets were heated in a Hoffmann kiln for 50-60 minutes. During piercing, adjustment of the piercing mill was the following: diameter of rollors 738 millimeters distance between rollers in narrowing: 76 millimeters, between straightedges: 83 millimeters; diameter of mandrel: 68 millimeters; advancement of blade of mandrel beyond narrowing: 37 millimeters; diameter of housing: 93 millimeters; thickness of wall of housing: 11 millimeters; pressing before blade of mandrel: 5.3%, calibration of rollers symmetric with angle of conicity: 3°30'. Load on mill motor 850-950 kilowatt. On automatic mill, housings were rolled in gauge of 88 millimeters applying mandrels 70 millimeters in diameter. During the first pass and 72 millimeter during the second pass. On the rolling mill pipes were rolled up to a diameter of 96 millimeters, after which they were

Card 2/3

ACCESSION NR: AR4041538

calibrated to finished dimension 89 x 8 millimeters and subjected to straightening. Investigation of branch connections cut from finished hot-rolled pipes showed that their metal had a martensite structure and was characterized by the following properties: \$\sigma\_0\$, \$143 kg/cm²; \$\sigma\_0\$, \$123.5 kg/cm²; \$\sigma\_0\$, \$\sigma\_0\$. \$\sigma\_0\$, \$\sigma\_0

SUB CODE: IE, MM

ENCL: 00

i Card 3/3

VOLKOVITSKIY, G.I.; YUKEROW, V.M.; DZYUBA, M.I.; PISHCHIKOV, G.P.;
SAY, N.F.

Centrifugal casting of EI448 steel billets for large diameter pipes. Lit. proizv. no.6:14-15 Je 163. (NURA 16:7)

(Centrifugal casting)

KONOPLEY, B.A.; YUFEREY, V.M., kand. tekhn. nauk (Novosibirsk)

There is a possibility to increase the operative efficiency of track maintenance machinery. Put' i put. khoz. 7 no.11:15-17 '63. (MIRA 16:12)

1. Nachal'nik otdela mekhanizatsii sluzhby puti, Novosibirsk, Zapadno-Sibirskoy dorogi (for Konopley).

\$/0133/64/000/003/0258/0263

ACCESSION NR: AP4019481

AUTHOR: Ostrenko, V. Ya.; Yuferov, V. M.; Geyko, I. K.; Ty\*r, V. P.; Oslon, N. A.; Chererinskaya, R. I.; Vil'yams, O. S.; Lagutina, R. V.

TITLE: Nanufacture of tubes from new ferritic martensitic heat resistant steels

SOURCE: Stal', no. 3, 1964, 258-263

TOPIC TAGS: heat resistant steel, steel tube, ferritic martensitic steel, tube rolling

ABSTRACT: The authors report on techniques developed in recent year's by the Ukrainskiy n.-i. trubny\*y institut (Ukrainian Tube Research Institute) in cooperation with tube factories in Pervoural'sk and Nikopol for hot rolling and heat treating of tubes made from 9 new types of steel, all of which contain 10—14% Cr and additions of V, Mo, Nb, and V. The AC temperature was in the range of 810—830C; ferrite grain growth was noted above 1100C; piercing temperatures varied from 1090 to 1200C. Ductility at high temperatures was found to depend on the content of free ferrite, and piercing of tube billets presented no

Cord 1/2

ACCESSION NR: AP4019481

difficulties at a content of 50%. At 15-20% ferrite hot tears, eracks, and laps were formed. Annealing of hot-rolled and reduced tubes cal properties needed for further cold reduction. Metal consumption for almost all steels, including machining, proved no higher than those for similar pipes of stainless steels in current production practice. "Engineers N. S. Kirvalidze, R. A. Prudkova, N. N. Pil'nikova, work." Orig. art. has: 8 figures and 2 tables.

ASSOCIATION: Ukrainskiy n.-i. trubny\*y institut (Ukrainian Tube Research Institute); Pervoural'skiy novotrubny\*y zavod (Pervoural'ak New Tube Plant); Nikopol'skiy yuzhnotrubny\*y zavod (Nikopol' Southern Tube Plant)

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Card 2/2

MOLOTKOV, L.F., dotsent, kand. tekhn. nauk; YUFEROV, V.M., dotsent, kand. tekhn. nauk; MITNIFEROV, M.P., inzh.; CHERREVICH, Ye.M.; BORTUNOV, Ye.M.; SURUCHAN, N.G.; MADZHAR, P.I.

Ways of increasing the output of rolled products acceptable for their mechanical properties during the rolling of Mics, St. 3M, and 15KhSND steel on universal mills. Stal' 24 no.9:824-827 S '64.

(MIRA 17:10)

ACCESSION MR: AR5012848 UN/0137/

BOURCE: Ref. sh. Metallurgiya, Abs. 3D202

AUTHOR: Plystekovskiy, O. A.; Yuferov, V. M.; Pavlovskiy, Lezinskaya, Ye. Ya.

TITLE: Production of tubes from EPE7 steel

CITED SOURCE: Sh. Proiz-vc trub. Vyp. 13. M., Metallurgiy

TOPIC TAGS: metal tube, steel, memperature interval, bot metal ductility, heat treatment, cold working/ EP27 steel

TRANSLATION: It has been established as the result of an optimum temperature interval for the hot rolling of tubes of

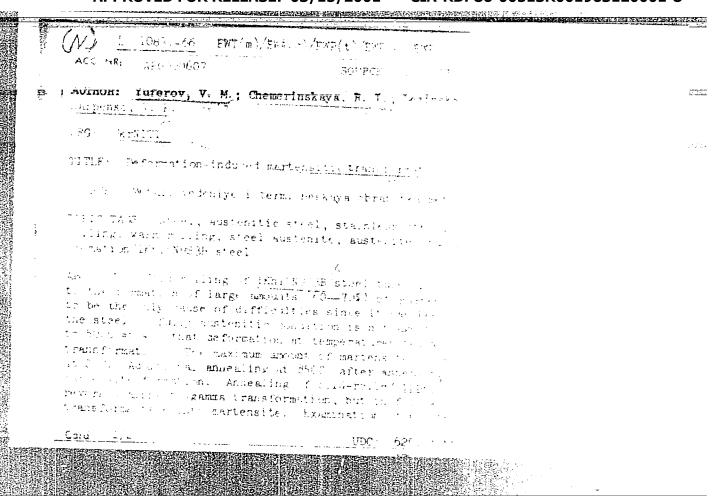
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subsequent cooling in eir. W. Yuline.

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ACC 10. All shower that as the reductive in row marrens te in cases from 0.3 to 40% and the territorial point, apparently, the temperature of the metal to marrensite is formed with a further increase in roll above experiments, "warm" rolling is recommended from the mill rolls should be preheated to 300-3500 before rost or the mill rolls should be preheated. The relian at orig, art. has: " figures.

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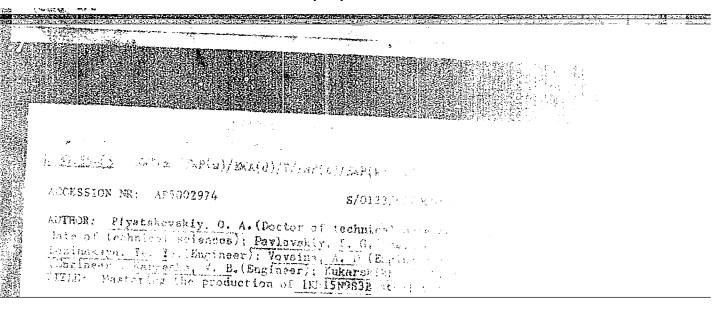
and 365 mm are described: The tules were cast for 10, 10, 60; Al). The cast tubes were then machine in and internally to a tolerance of 20-25

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L 58690-01 ACCESSION NR: AP50:3787

a primarily columnat structure. The machanical and heat treated tubes prepared by the second treated to the cost of tubes prepared by the cost of tubes prep

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TOPIC TAGS: steel pipe, pipe rolling, austenite steel, masteel, stainless steel pipe, steel phase transformation / ABSTRACT: Phase (cansformations of austenite into marcans) less steel during cold deformation has been taken into continuously of hot and cold-rolled pipes. The marcans formation of this steel lier around 150C and the range of y caustenite is between 500 and 700C. Mass production of the caustenite is between 500 and 700C. Mass production of the caustenite is qui consible if the raw material is free of cairrides and cart. Arides). The above steel type (mEP301) and the same of the caustenite is lower or content substituted by 32 si. It shows

cless thus, its lectility changes a rung hot deformation was stable austenite into martenaite takes place during cold deform tolling of forged 90 mm diameter villets are described accumulations of nitrides were observed. Cut-out samples we strought tests at various temperatures and the content of the phase was determined. On the basis of these tests, the foil accommoded, little panses of cold willing are to be done of the treated at 1000-1000. This time, has a tendency to be cold working but heat treatment after removes this lard toughte martenaite formation, cold reling was an infantomed drawing was sign satisfactory account for cracks. Now are to the work. The original are to the work. Originant, basis of filters and 2 tests of the work.

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MUSIN, M.Kh.; YUYEROV, Yu.K.

Combined geological section of the middle Devonian and the lowest part of the upper Devonian in western Bashkiria. Dokl. AN SSSR 134 no.2:415-418 S '60. (HIRA 13:9)

1. Ufimskly neftyanov nauchno-issledovatel'skiy institut.
Predstavleno akademikom D.V.Halivkinym.
(Bashkiria--Geology, Stratigraphic)

Geology of the terrigenous Devonian formation of the Belebey-Aksakovo section of Bashkiria. Izv.vys.ucheb.zav.; geol.i razv. 5 no.3:32-43 Mr 162. (MIRA 15:4)	
1. Ufimskiy nauchno-issledovatel'skiy institut. (Lashkiria—Petroleum geology)	
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AKOPYAN, S.O.; BAZEV, M.S.; DEMINA, A.V.; SHAYEVSKIY, Yu.I.; YUFEROV, Yu.K.

Development of the layer D. in the Shkapovo oil field.

Nefteprom. delo no.6:3-8 +63. (MIRA 16:10)

1. Neftepererabatyvayushcheye upravleniye "Aksakovneft'."

(Shkapovo region—Petroleum production)

esent status of the development of the Shkapovo oil field. ol. nefti i gaza 7 no.10:14-21 0 '63. (MIRA 17:10)		
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MUSIN, M.Kh.; OVANESOV, M.G.; YUEERGY, Yu.K.

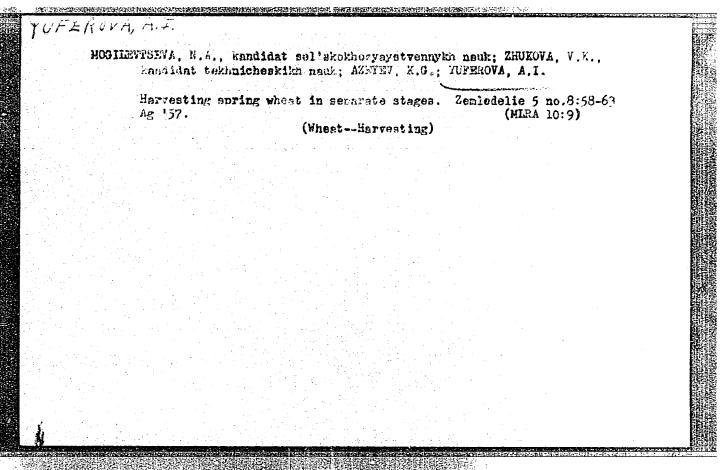
Oli potential of the limestones of the Biya horizon in the Shkapovo field and their prospects in the adjacent territories of Bashkiria and Orenburg Province. Neftegaz.geol.i geofiz. no.9:43-46 '63.

(MIRA 17:3)

1. Ufimskiy neftyanoy nauchno-issledovatel skiy institut i Neftepromyslovoye upravleniye "Aksakovneft:".

MUSIN, M. Kh.; YUFEROY, Yn. K.

Division and correlation of the Middle Devonian and lower Frasnian sediments in western and southwestern Bashkiria. Sov. geol. 7 no.6:134-139 Je '64 (MIRA 18:1)



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L TELETA-CC FINE AP6000030 ontaining 119 torms was developed for the superintreser outside the operation of the three types of ISS are presented. The expen scribed into the practical operations of information sciences weed if a comparative study of the effectiveness of each type of express their sincere gratitude to associates of VINITI V. A. Poliishich, I : V. J. Rozar S. Sast K. A. Razlogova, and associates of NHMASE W. Tmac, Ye. N. Atanas'yeva, M. A. Foshlakova, and N. L. La assistance in organizing the work of the adormation-request depos a numer of amovators and valuable across. Orig. are, has a fig-STR CODE - 5, 69 / STRM DATE: 96Mar6F

YUPEROVA, YE. K.

YUFEROVA, YE. K.- "Problems of Optimum Geometry and Procedure for Design of Electromagnetic Friction Clutches." Min of Higher Education USSR, Moscow Order of Lenin Power Inst imeni V. N. Molotov, Moscow, 1955 (Dissertations for Degree of Candidate of Technical Sciences)

SO: Knizhnaya Letopis' No. 26, June 1955, Moscow

S/068/63/000/003/001/003 E071/E136

AUTHORS:

Garber, Yu.N., and Yuferova, N.A.

TITLE:

The absorptive capacity of oils used for the absorption

of benzole hydrocarbons

PERIODICAL: Koks i khimiya, no.3, 1963, 35-37

TEXT: A method of evaluating the absorptive capacity of oils used for the absorption of benzole hydrocarbons in the coking industry is proposed. The amount of benzene adsorbed per hour at a difference of its partial pressure of 1 mm, is taken as a criterion of the absorptive capacity. Thus the amount of absorbed benzene is related to the whole contact area of a standard laboratory absorber. This criterion is supplemented by the amount of the oil's fraction distilling up to 230°C. The determination is done by passing a known volume of purified coke oven gas, to which a known volume of gaseous benzene is added, through a laboratory absorber filled with the oil investigated. The absorbed benzene is distilled off using a standard laboratory rectification column, weighed and recalculated for a difference of partial pressures of 1 mm. The formula used is

Card 1/2

 $A = Q/L_{p_{mean}}$ 

The absorptive capacity of oils ... 5/068/63/000/003/001/003 E071/E136

where: A - absorption capacity of oil, g.hr/mm; Q - the amount of absorbed benzene, g/hr;  $\triangle_{p_{mean}}$  - mean logarithmic difference of partial pressures, mm Hg;

 $\Delta_{p_{\text{mean}}} = \frac{\Delta_{p_1} - \Delta_{p_2}}{2.303 \log \frac{\Delta_{p_1}}{p_2}}; \text{ where } \Delta_{p_1} = p_1 - p_2';$ 

 $\Delta_{p_2} = p_2 - p_1$ ; where:  $p_1$  - partial pressure of benzene in the gas entering the absorber;  $p_2$  - the same, leaving the absorber;  $p_1$  - vapour pressure of benzene vapour over oil leaving the absorber;  $p_2$  - the same entering the absorber. Experimental data determined by this method are given for a number of fresh and used oils. There are 1 figure and 2 tables.

ASSOCIATION: Kuznetskiy filial VUKhINa (Kuznetsk Branch of VUKhIN)

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**S/103/60/021/008/008/014 B012/B063** 

AUTHOR:

Yuferova, Ye. K. (Moscow)

TITLE:

Elements of Digital Computers Based on the Principle of

Integration of Voltage Pulses

PERIODICAL:

Avtomatika i telemekhanika, 1960, Vol. 21, No. 8,

pp. 1165-1172

TEXT: Reference is first made to circuits of semiconductor units based on the principle of integration of voltage pulses (Refs. 1 and 2). The mode of operation of these circuits is briefly explained. At present, two types of units are being developed, which are based on this principle. In the first type, a preset number of pulses is stored in an integrating core. After the end of integration, a signal is released at the output of the integrator. These units are used for frequency dividers, counters, etc. The second type is characterized by the fact that not more than three voltage pulses can reach the input of its integrating cores, and that there is a certain signal power at the output, according to the quantity stored. This type is used for the construction of summators. The circuit diagram of an Card 1/3

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Elements of Digital Computers Based on the Principle of Integration of Voltage Pulses

S/103/60/021/008/008/014 B012/B063

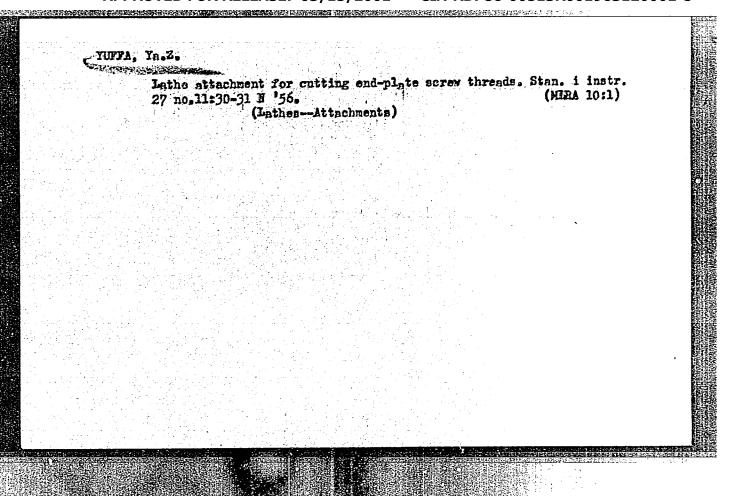
integrator is reproduced in Fig. 2. Such a circuit diagram was first published in 1955 (Ref. 1). The mode of operation of this integrator is briefly explained. Figs. 3 and 4 illustrate two basic circuit diagrams of this integrator. At present, integrators with five and ten stored pulses are being developed. Advantages of the integrators under consideration are their high efficiency (concerning the number of units) and the lack of generators of strong displacement pulses. Disadvantages of these integrators are the increased requirements to be met in the sorting of triodes and the delay of the output signal with respect to the input signal. Next, the author explains the method of constructing summators based on the principle of integration of voltage pulses, which was published in 1958 (Ref. 3). Fig. : shows the main structural elements, i.e., the integrating magnetic element and the selective circuits. Two circuits - a four-cycle and a two-cycle summator - are studied (Figs. 9 and/or 10 and 11). These summators at the test satisfactorily. They showed a stable operation between -40 - 40 +55°C and also when the commutator voltage was changed within the range -20 - +27 per cent of the rated value. The small number of units is considered to be the main advantage of the above-described summators. There are 12 figures and 3 references; 1 Soviet and 1 US.

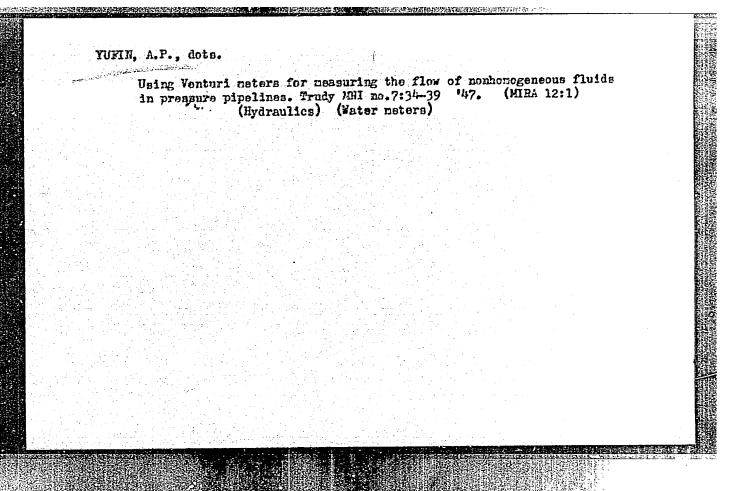
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Elements of Digital Computers Based on the Principle of Integration of Voltage Pulses B012/B063

SUBMITTED: November 24, 1959

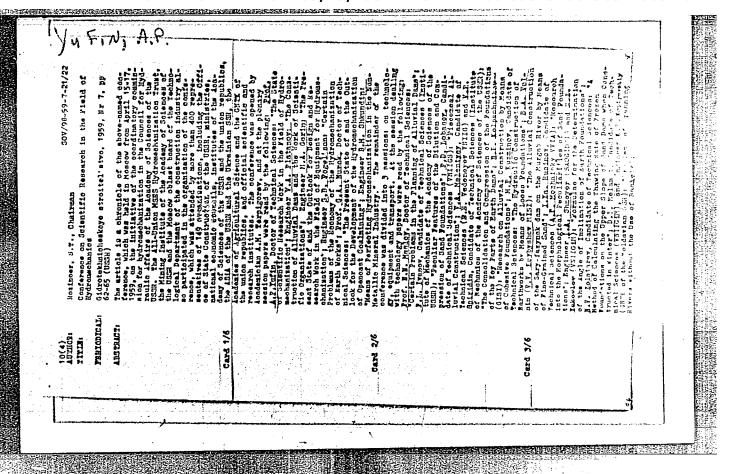
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BLIZHIAK, Te.V., otv.red. [deceased]; YUFIN, A.P., otv.red.; KUDASHEVA, I.G., red.izd-va; ASTAP'IEVA, G.A., tekhn.red.

[Hydraulics of structures and dynamics of river channels]
Gidravlikm scoruzhenii i dinamika rechnykh rusel. Moskva, 1959. 242 p. (MIRA 13:2)

1. Akademiya nauk SSSR. Sovet po problemam vodnogo khozyaystva. (Hydraulic engineering)

公式,我们就是这种,我们就是这种的。

sov/180-59-3-38/43

AUTHORS: Spivakovskiy, A.O., Smoldyrev, A.Ye. and

Yufin, A.P. (Moscow) Prof &

TITLE: Research Work in the Field of Mining Hydraulic and

Pneumatic Transport

PERIODICAL: Izvestiya Akademii nauk SSSR, Otdeleniye tekhnicheskikh

nauk, Metallurgiya i toplivo, 1959, Nr 3, pp 180-183(USSR)

ABSTRACT: This is a brief review of the state of the utilisation

of hydraulic and pneumatic transport of mined minerals in various countries and of the main directions of the

research work on the subject carried out by the

Institute IGD of the Academy of Sciences of the USSR.

Main points: 1) Analysis of technico-economic

efficiency of application of hydraulic transport and the field of its application. It was established that long range transportation of materials of a size above

6 - 3 mm is at present uneconomical. The field of application of hydraulic transport of coal at distances

of 90 - 50 km is governed by conditions of wet

beneficiation or the removal of water from deposits.

2) Studies of basic hydraulic and kinematic characteristics of streams of hydromixtures (the relative velocities of

Card 1/2

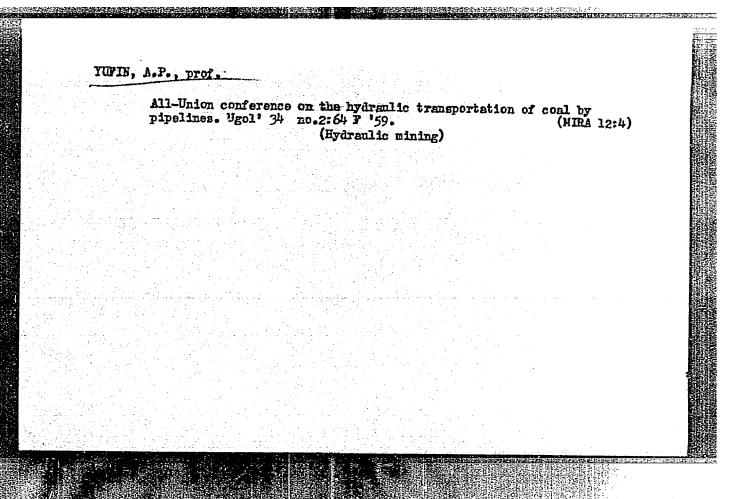
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Research Work in the Field of Mining Hydraulic and Pneumatic Transport

movement of particles, starting, free and inhibited fall etc). 3) Investigations of hydraulic transport of coal and other minerals in horizontal and vertical pipes of a small and large (400 mm) diameter. 4) Development of methods of designing hydraulic transport on the basis of a single semiempirical theory. 5) Investigation of the pulsation characteristics of a stream of hydromixtures. 6) Development of control and measuring apparatus for research and industrial purposes 7) Investigation of hydrotransport of minerals under industrial conditions (investigations were carried out in the Donets basin, some experimental work was carried out on the determination of parameters of hydraulic transport of ores of 0.3 - 0.4 m in size). 8) Development of some new types of small scale pneumatic installations (in the Kuznetsk basin). appendix some apparatus and installations are briefly outlined and illustrated. There are 3 figures.

Card 2/2



## PHASE I BOOK EXPLOITATION SOV/5354

Zhurin, Vladimir Dmitriyevich, Professor, Doctor of Technical Sciences, and Andrey Pavlovich Yufin, Professor, Doctor of Technical Sciences

Oborudovaniye gidromekhanizatsii (Hydromechanization Equipment) Moscow, Gosstroyizdat, 1960. 298 p. 4,000 copies printed.

Ed. of Publishing House: N.M. Borshchevskaya; Tech. Ed.: P.G. Gilenson.

PURPOSE: This textbook has been approved for hydraulic engineering divisions of schools of higher education by the Ministry of Higher and Special Secondary Education USSR. It may also be useful to technical personnel engaged in designing, constructing, or operating hydromechanization against ment.

COVERAGE: The book is based on the course "Hydraulic Mechanization Equipment" adopted by the MISI imeni V. V. Kuybysheva (Moscow "Order

Card 1/13

### Hydromechanization Equipment

SOV/5354

of the Red Banner of Labor" Construction Engineering Institute imeni V. V. Kuybyshev). The following topics are discussed: Soviet and non-Soviet mechanisms and equipment for handling various soils by hydraulic and semihydraulic methods and for hydraulic transportation and hydraulic fill of earth structures; characteristics of up-to-date equipment; the more widely used methods of calculation; and methods of improving existing machinery and developing new equipment. The authors thank F. M. Dolgachev, Candidate of Technical Sciences, who wrote Ch. XI, and M. K. Liyts, Engineer. There are 10 references, all Soviet.

TABLE OF CONTENTS:

Foreword

3

Card 2/13

ZVONKOV, V.V., otv. red.; ZHELEZMYAKOV, G.V., doktor tekhn. nauk, red.;

YUFIN, A.P., doktor tekhn. nauk, red.; CHERNOSKUTOV, K.A., red.;

DOETSHEV, Yu.G., red. izd-va; DOROKHINA, I.E., tekhn. red.

[New methods for measurements end instruments for hydraulic surveys]

Novye metody izmerenii i pribory dlia gidravlicheskikh issledovanii.

Noskva, 1961. 287 p. (MIRA 14:11)

1. Akademiya nauk SSSR. Sovet po problemam vodnogo khozyaystva.
2. Moakovskiy institut inzhnerov vodnogo khozyaystva im V.R.Vil'yar.sa
(for Zheleznyakov).

(Hydrodynamics) W. (Measuring instruments)

SPIVAKOVSKIY, Aleksandr Onisimovich; MUCHNIK, Vladimir Semenovich, doktor tekhm. nauk; YUFIN, Andrey Pavlovich, doktor tekhm. nauk; SMOLDYREV, Anatoliy Yevtikheyevich, kand. tekhm. nauk; OFENGENDEN, Naum Yefimovich, kand. tekhm. nauk; BORISENKO, Lev Dmitriyevich, kand. tekhm. nauk; TRAYNIS, Viulen Vladimirovich, kand. tekhm. nauk; Prinimali uchastiye: KURBATOV, A.K., inzh.; MARKOV, Yu.A., inzh.; KORSHUNOV, A.P., inzh.; EKBER, B.Ya., otv. ref.; KOVAL', I.V., red.izd-va; IL'INSKAYA, G.M., tekhm. red.

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[Hydraulic and pneumatic transportation in mining enterprises]Gidravlicheskii i pneumaticheskii transport na gornykh predpriiatiiakh. Moskva, Gosgortekhizdat, 1962. 250 p. (MIRA 16:3)

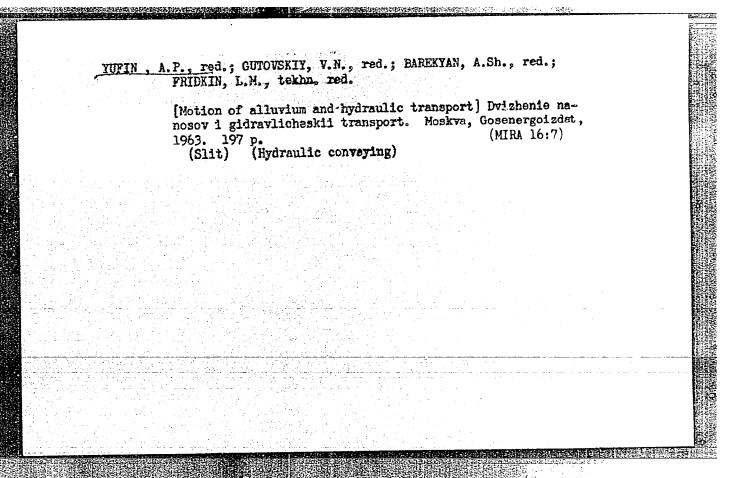
1. Chlen-korrespondent Akademii nauk SSSR (for Spivakovskiy).
2. Institut gornogo dela im. A.A.Skochinskogo (for Smoldyrev). 3. Vsesoyuznyy nauchno-issledovatel'skiy i pro-yektno-konstruktorskiy institut po gidrodobyche uglya (for Muchnik). 4. Donetskiy nauchno-issledovatel'skiy ugol'nyy institut (for Ofengenden). 5. Moskovskiy inzhenerno-stroitel'nyy institut im. V.V.Kuybysheva (for Yufin).

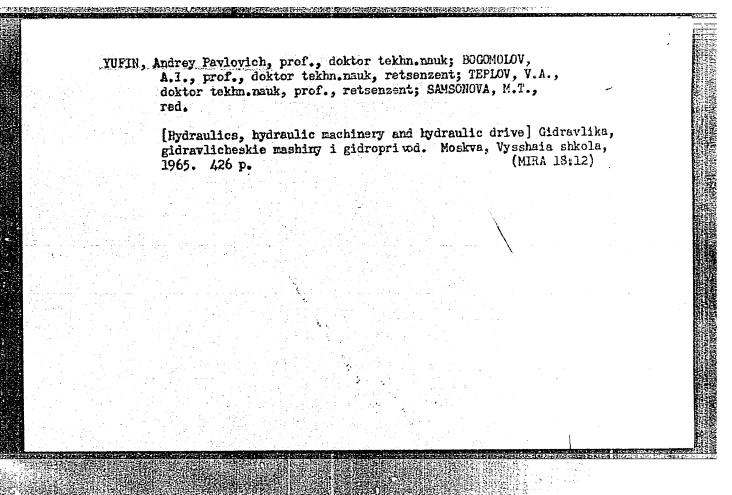
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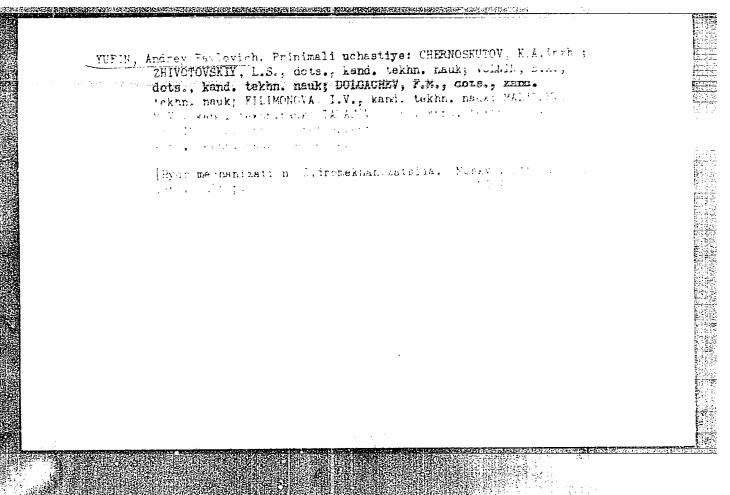
KUL'MACH, Pavel Petrovich; YUFIN, A.P., doktor tekhn. nauk, prof., otv. red.; ORPIK, S.L., red. izd-va; UL'YANOVA, O.G., tekhn.red.

[Hydrodynamics of hydraulic structures]Gidrodinamika gidrotekhnicheskikh sooruzhenili osnovnye ploekie zadachi. Moskva, Izd-vo Akad. nauk SSSR, 1963. 189 p. (MIRA 16:2)

(Hydraulic structures)







BERNSHTEYN, R.1., ingh.; VALYUZHIBICH, V.Ta., ingh.; GDALIN, A.D., ingh.; GOLOVKO, V.A., ingh.; GOLUEEVA, H.V., ingh.; GREVIGH, V.G., ingh.; KCROVIN, H.I., ingh.; KCROVI, V.G., ingh.; LERWAN, I.M., ingh.; MITRYASHIN, M.L., ingh.; OGANESOV, N.G., ingh.; OKUNEV, N.A., ingh.; TURZHITSKIY, V.I., ingh.; YUFIT, B.P., ingh.; SHEL VAKH, V.F., ingh.

[Manual on the quarrying and processing of rock building materials] Spravochnik po dobyche i pererabotke nerudnykh stroitel'nykh materialov. Leningrad, Stroitedat, 1965. 520 p. (MIRA 18:2)

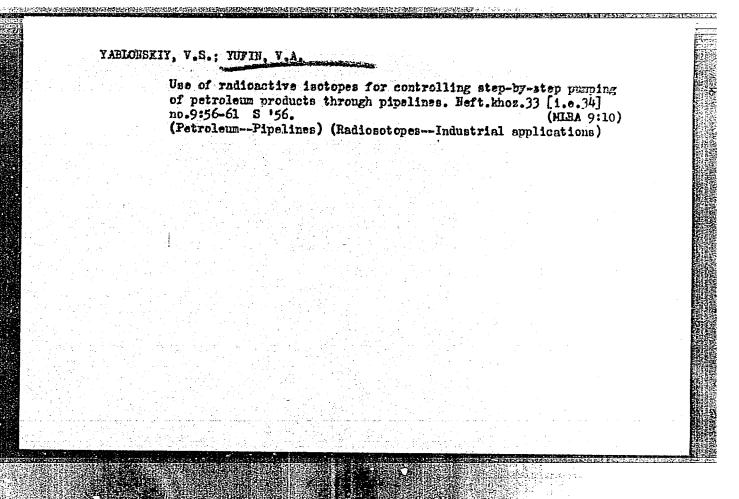
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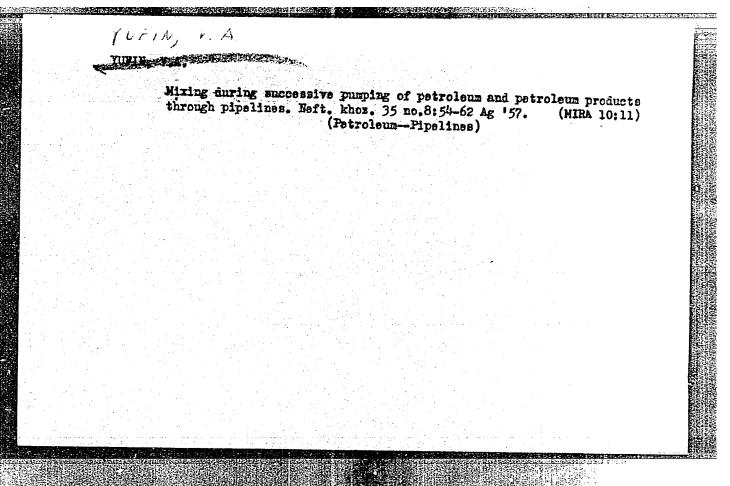
YUFIN, V. A.

YUFIN, V. A. -- "Investigation of the Process of Mixing followed by Pumping of Petroleum Products along Trunk Pipelines." Min Higher Education USSR. Moscow Order of Labor Red Banner Fatroleum Inst imeni of Petroleum and Gas. Moscow, 1956.

(Dissertation for the Degree of Candidate in Technical Sciences).

SO: Knizhnaya Letopis', No 9, 1956





sov/93-58-10-13/19

11(0) AUTHOR:

Nikolayev, V.V., Sushchenko, Ye.G., Yurin, V.A., and Yakunin, V.V.

TITIE: Radioactive Densimeter for Gravity Control on Pipelin:s Simulteneously Carrying Various Batches of Petroleum Products (Radioaktivnyy plotnomer dlya izmereniya plotnosti nefteproduktov v truboprovodakh pri posledovatel'noy perekachke)

PERIODICAL: Neftyanoye khozyaystvo, 1958, Mr 10, pp 58-62 (USSR)

ABSTRACT: Radioactive densimeters for measuring the gravity of the various petroleum products simultaneously carried by pipelines have already been designed in the United States [Ref 1] and in the Soviet Union. The GP-1 densimeter, designed by the VNIINP Institute and described in the literature (Ref 2], had a number of defects which were eliminated in the PZhR-2 densimeter (Fig. 1) designed by the NII Teplopribor. The PZhR-2 Model consists of a radioactive source mounted on a disc and rotated by a synchronous motor. The gamma rays from the source alternately pass through the test fluid and the compensating wedge and hit a scintillation counter. The electric impulses emerging in the counter are summed up on the integration cell from which a sinusoidal signal of unbalance is obtained. The signal of unbalance is amplified by an amplifier and with the aid of a phase-sensitive

Card 1/2

SOV/93-58-10-13/19

Radioactive Densimeter for Gravity Control (Cont.)

instrument rotates a reversible motor which shifts the compensating wedge until the streams of radioactive rays passing through the test fluid and the compensating wedge are balanced. The compensating wedge is shifted simultaneously with the core of the induction coil which masters the telemetric system of the secondary instrument. The distance the compensating wedge is moved from the neutral position is directly proportional to the variation in the density of the petroleum product. (Fig. 2) shows how a PZhR-2 densimeter is employed on a pipeline of 150 mm in diameter carrying three different petroleum products. In this case the data were recorded by an EPID-03 type secondary instrument, but when it is necessary to record the change in density with respect to time the EPID-03 unit must be replaced by a DSR instrument. A record of change in density with respect to time is shown by (Fig. 3) and the percentage of error is given in (Table 1). The authors conclude that the PZhR-2 densimeter operates within an accuracy of 0.5 percent (0.005 g/cu cm) and that the accuracy can be improved further by stabilizing the intensity of the electric feed. The PZhR-2 unit can be employed on pipelines of 100-500 mm in diameter. It will be produced serially in 1959. There are 3 figures, 1 table, and 2 references, 1 of which is Soviet and 1 English.

Card 2/2

YABLINSKIY, VBevolod Sergeyevich; TUPIN, VBevolod Aleksandrovich; BUDAROV, Ivan Prokof'yevich; RASTOVA, G.V., vedushchiy red.; MUKHIHA, B.A., tekhm, red.

[Consecutive pipelining of petroleum products and petroleums]
Posledovatel'naia perekachka nefteproduktov i neftei po magistral'nym truboprovodam. Noskva, Gos.nauchno-tekhn.izd-vo
neft. i gorno-toplivnoi lit-ry, 1959. 148 p. (HIRA 13:2)
(Pipelines)